



The manufacturing process starts with raw materials being delivered by tank trucks and rail cars. This receiving bay can accommodate up to six rail cars and two semis. On average, four tankers per day get unloaded into storage.



Raw materials and finished product are stored in the “tank farm” which in total accounts for 2.4 million gallons.



Two fully-automated production lines are capable of producing up to 5,000 cases of oil during an eight hour shift. Four additional manual production lines also run during the company's one-shift day, cranking out smaller batch runs and products that require a greater number of variables to make.



The automated lines do everything from mix, bottle, cap, weigh, box and stack.

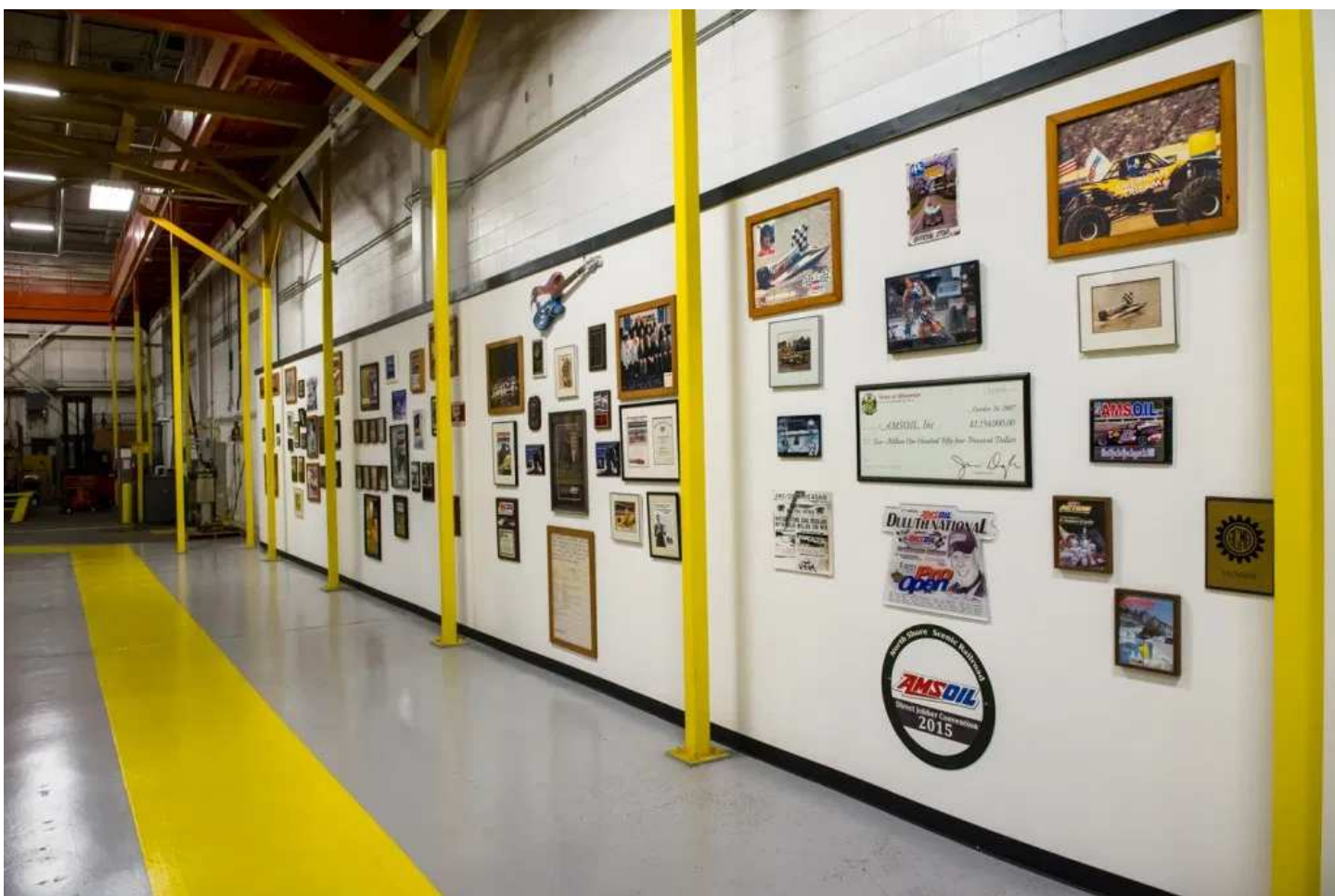


Wind turbines are a specialty segment for AMSOIL and they have an in-house facility where employees can be certified to perform field maintenance on the towering structures.



Products of all varieties are stored in a climate controlled warehouse. This entire area turns over every five to seven days.





While powersports only account for about 20% of AMSOIL's market, their involvement with everything from drag boats to monster trucks has always been a huge source of pride and numerous awards decorate an entire wall in the facility.



The other side of the fork truck lane features memorabilia from the company's past including a sign with the original Z logo which was a spin on the last name of founder Al Amatzio.

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